

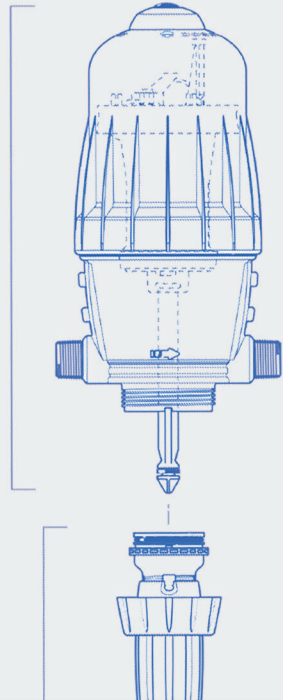
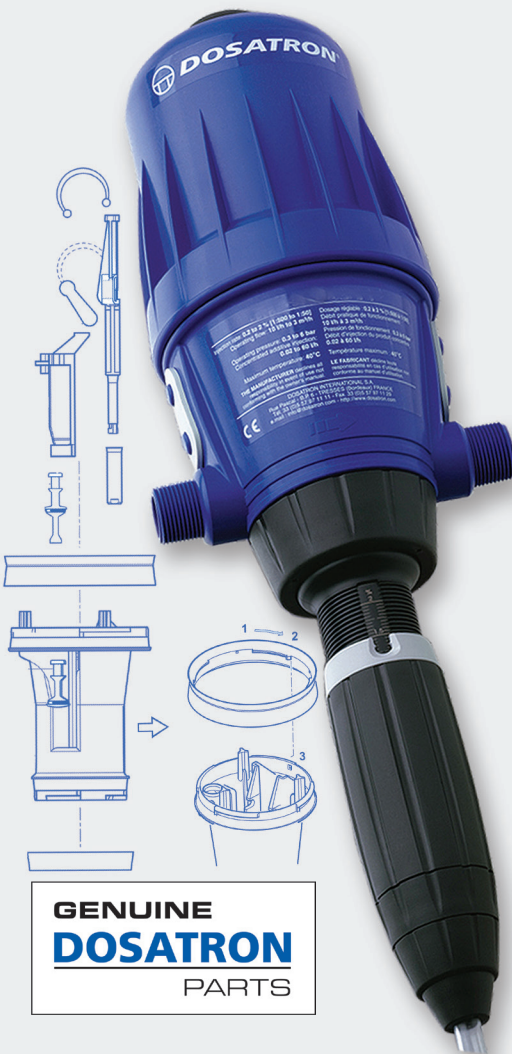


# DOSATRON®

WATER POWERED DOSING TECHNOLOGY

# Piston Flange Kit

## D14 Series Part #: PPDI034



**D14 Series**  
**Part #: PPDI034**

**Piston Kit Includes:**

Omega Spring

Connecting Rod

Push Rod Seal

Upper Flange

Lower Flange

**GENUINE**  
**DOSATRON**  
PARTS

# Dosatron Piston Flange Kit

Part #: PPD1034

This kit is for the Dosatron D14 Series

## Piston Flange Kit Contents:

PDI651 - Omega Spring	
PDI649 - Connecting Rod	
PDI648 - Push Rod Seal	
PDI643 - Upper Flange	
PDI644 - Lower Flange	



Remember to wear proper protection when performing maintenance such as gloves, eyewear, and apron.

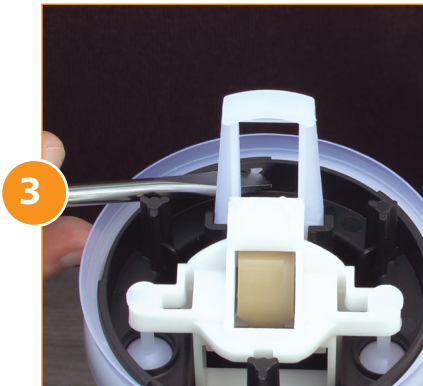
# Piston Kit Instructions



Begin by removing the piston from your Dosatron injector. Unscrew and remove the bell housing (you may use a universal strap wrench), pulling the piston out of the body. Set the bell housing and body aside.



Remove the plunger by twisting a quarter turn counter clockwise and set aside.



In order to remove the top or larger diameter flange, locate the small notch inside the black piston shell. This is where a tooth, on the inside of the flange, locks it into place.

4



You will need to apply pressure to the flange on either side of the notch as you twist the flange counter clockwise. It may be a snug fit. Lift to remove and discard. If fit is too tight, carefully cut flange off.

5



Flip the piston upside down and follow steps 3 and 4 to remove the lower or smaller diameter flange.

6



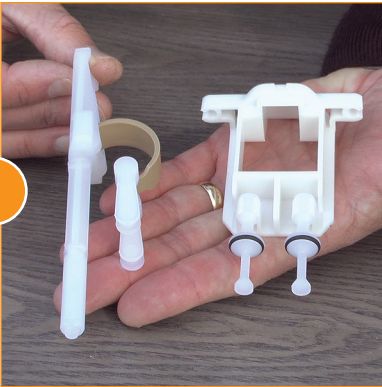
To remove the motor and valve support assembly from the piston shell, you will need a flat head screwdriver. Using the screwdriver, remove the upper valves from the guide. The valves look like golf tees and will drop down and out of the piston shell. Set them aside.

7



Grasp the top of the white plastic parts of the mechanism and lift straight up.

8



You now have two subassemblies – the push rod on the left and the valve support frame on the right.

9



In order to disassemble the push rod, remove the connecting rod off the Omega spring.

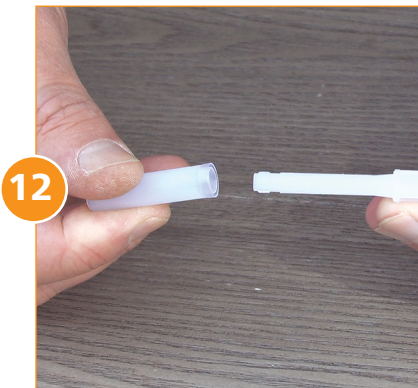


Twist to remove the Omega spring out of the push rod.

Install the new **Omega Spring (Part #: PDI651)** by carefully pushing the Omega spring into the push rod.

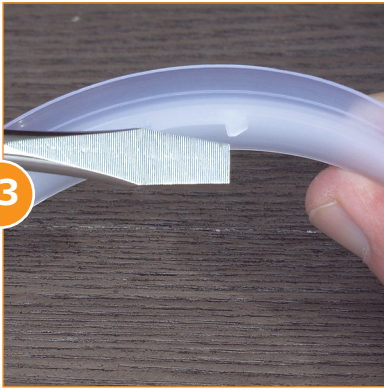


Slide the other end of the Omega spring into the new **Connecting Rod (Part #: PDI649)**. The key to this step is to make sure the curved top of the push rod faces in the same direction as the Omega spring.



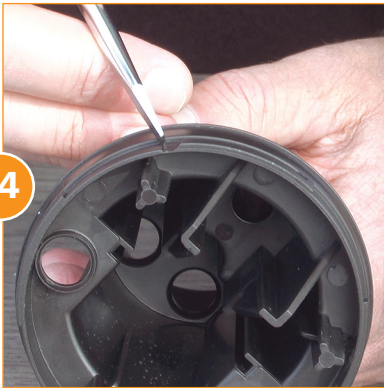
Replace the **Push Rod Seal (Part #: PDI648)**. Remove by grasping and turning counter clockwise. Carefully slide the new push rod seal onto the push rod as far as it will go and twist a quarter turn clockwise to lock.

13



Install the new **Upper Flange (Part #: PDI643)** by locating the small tooth on the inner diameter of the flange.

14



Now locate the notch on the piston shell.

15



Be careful not to install the flange upside down.

16



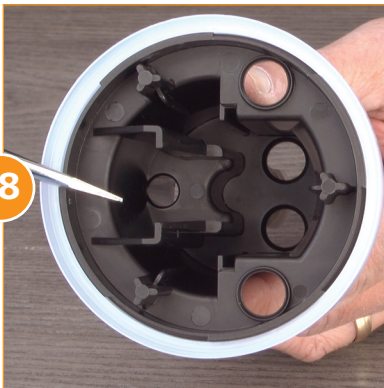
Align the tooth with the shell and press down and twist a quarter turn clockwise to lock. If it is difficult to twist or if the flange lifts up easily, just remove the flange, realign and try again.

17



Install the new **Lower Flange (Part #: PDI644)** the same way.

18



Before reinstalling the push rod and valve support assembly, look inside the piston shell. You will notice four holes in a line and a single hole on the other side.



19



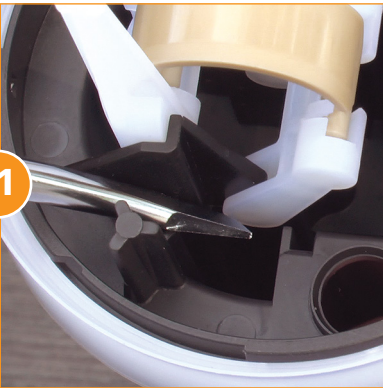
Notice how the valve support frame aligns on the side with the four holes, making sure it goes into the grooves.

20



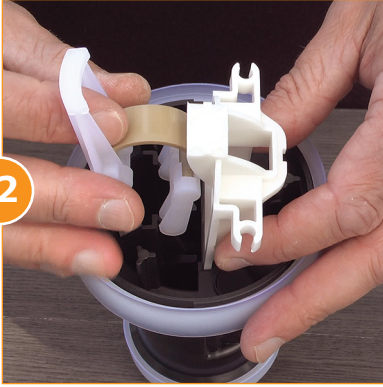
To demonstrate the alignment of the push rod assembly, the curved top would face inward, inserting the push rod into the single hole. This is where the connecting rod sits in the piston.

21



The key is to make sure the white connecting rod drops into the notches inside the piston shell.

22



Now to insert both the valve support frame and the push rod into the piston shell, use your index finger to push on the spring. This will set everything into place and you will hear a click. If the parts aren't fitting together, just lift both subassemblies out and try again.

23



Insert the upper valves into the bottom of the upper area, snapping them into the valve support frame.

24



To test the piston pull the push rod up and press it down a few times. It should click in both directions.

25



Reinstall the plunger into the bottom of the piston shell and twist a quarter turn clockwise to lock.

26



Carefully press the piston back into the injector and install the bell housing.

For video instructions go to: <http://www.dosatronusa.com/d14mz2/> and view the D14 Piston Video or scan the QR code below with your smart phone.

If you have any questions, call **1-800-523-8449** or to **CHAT** visit **www.dosatronusa.com**.



D14 Piston Video



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